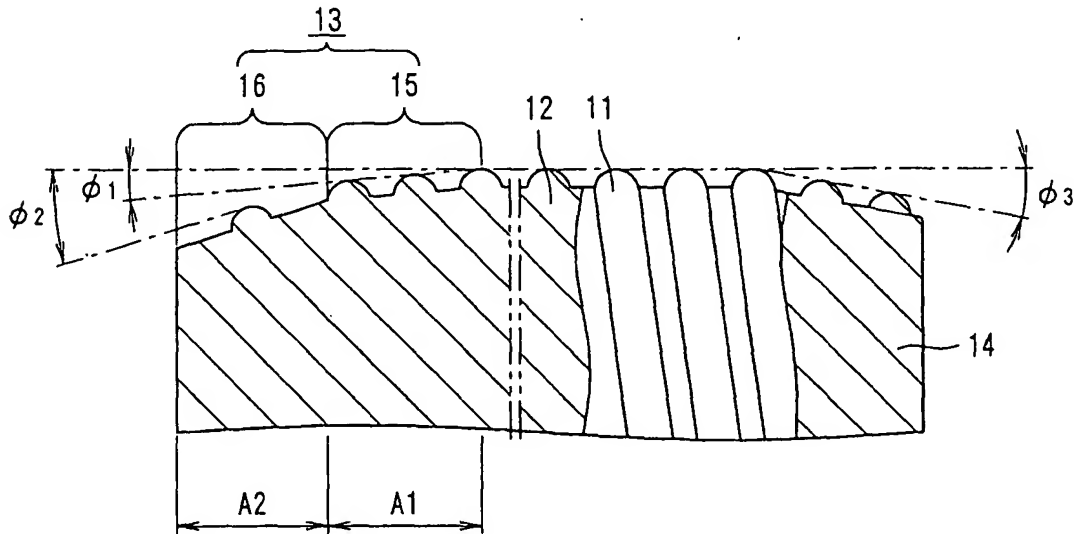


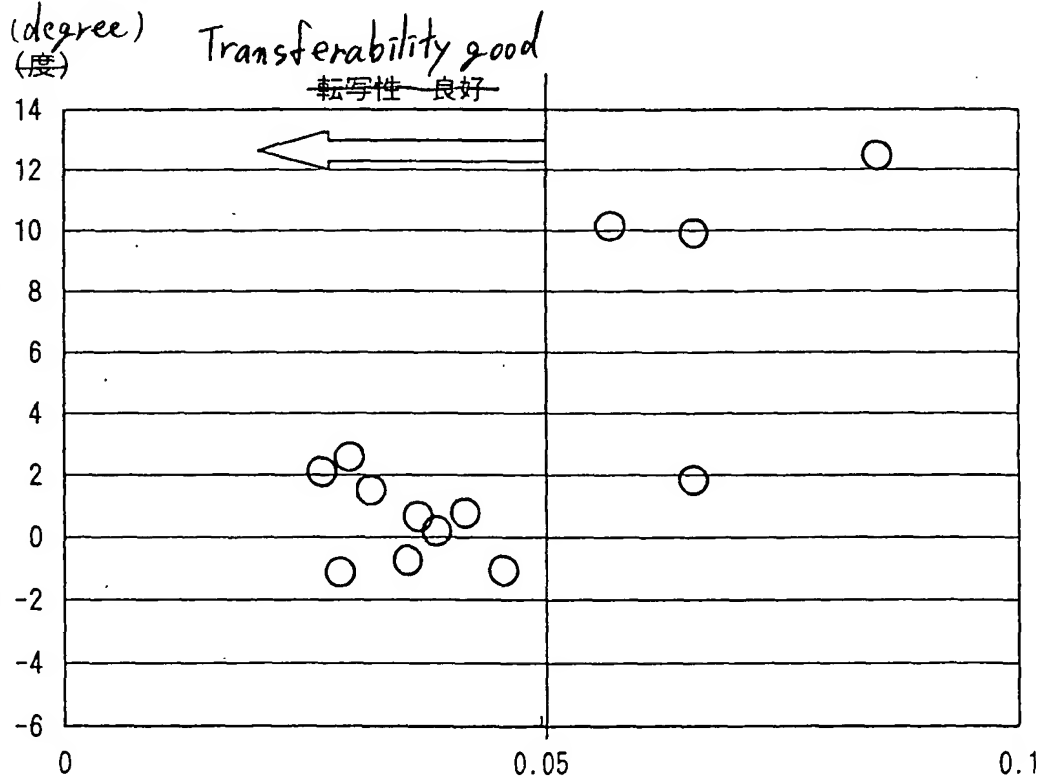
【書類名】 図面

【図1】 Fig. 1



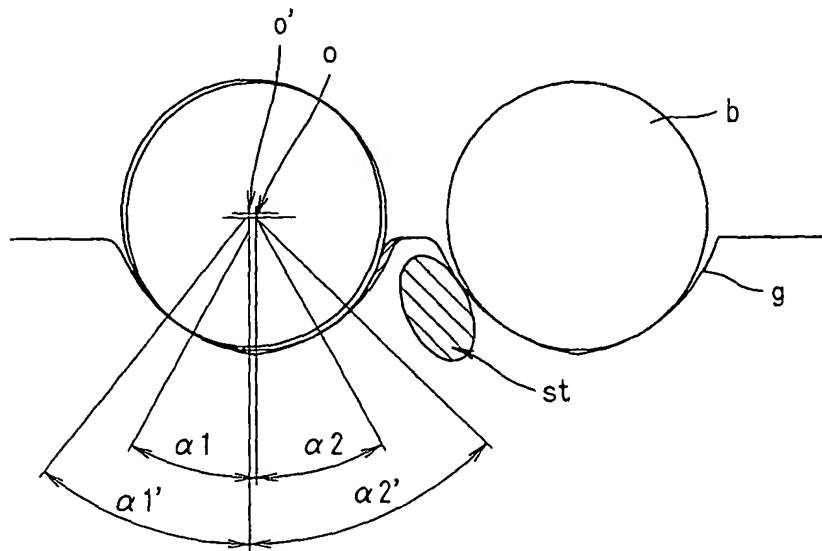
【図2】 Fig. 2

Differences between rolling die and screw shaft worked with respect to ball groove contact angle
ボール溝接触角における差
転造ダイスと加工したねじ軸の差



1回の素材つぶし量 (mm)
Crushing amount per crush (mm)

~~【図3】~~ Fig. 3



~~【図4】~~ Fig. 4

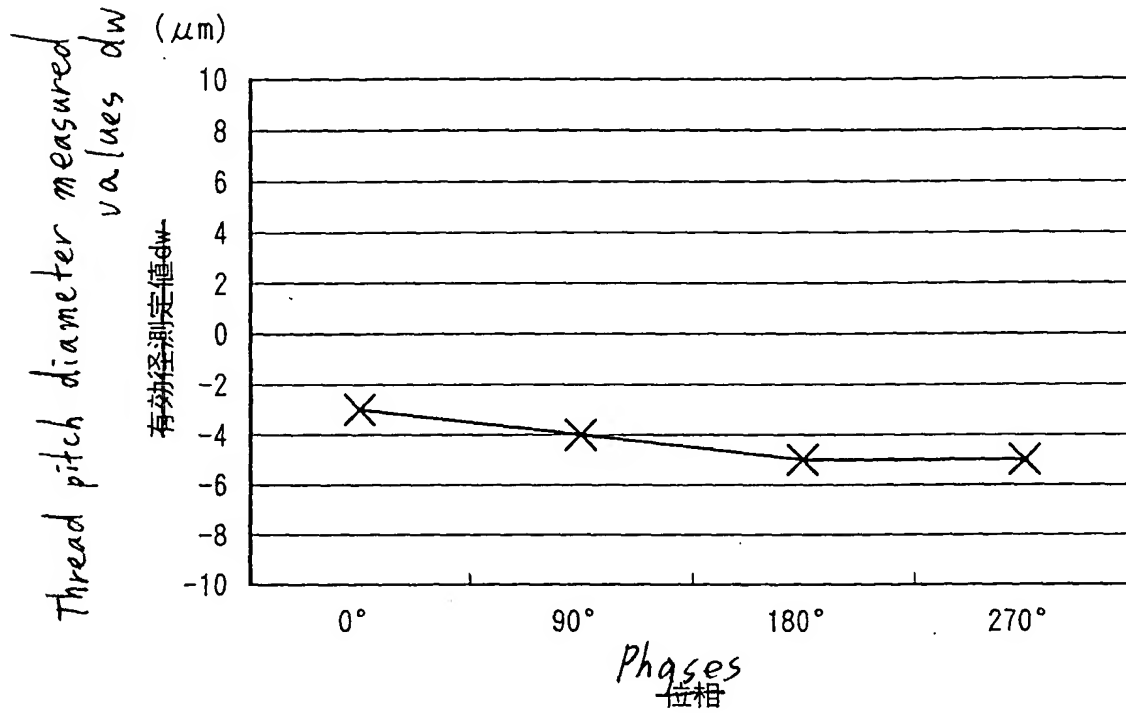
Unit pressure or lower	the present invention	Related art
単位圧下	本発明 0.010	従来 0.085
ダイスとねじ軸素材の接触角の差	3.5deg	9deg

Contact angle difference between
rolling die and screw shaft

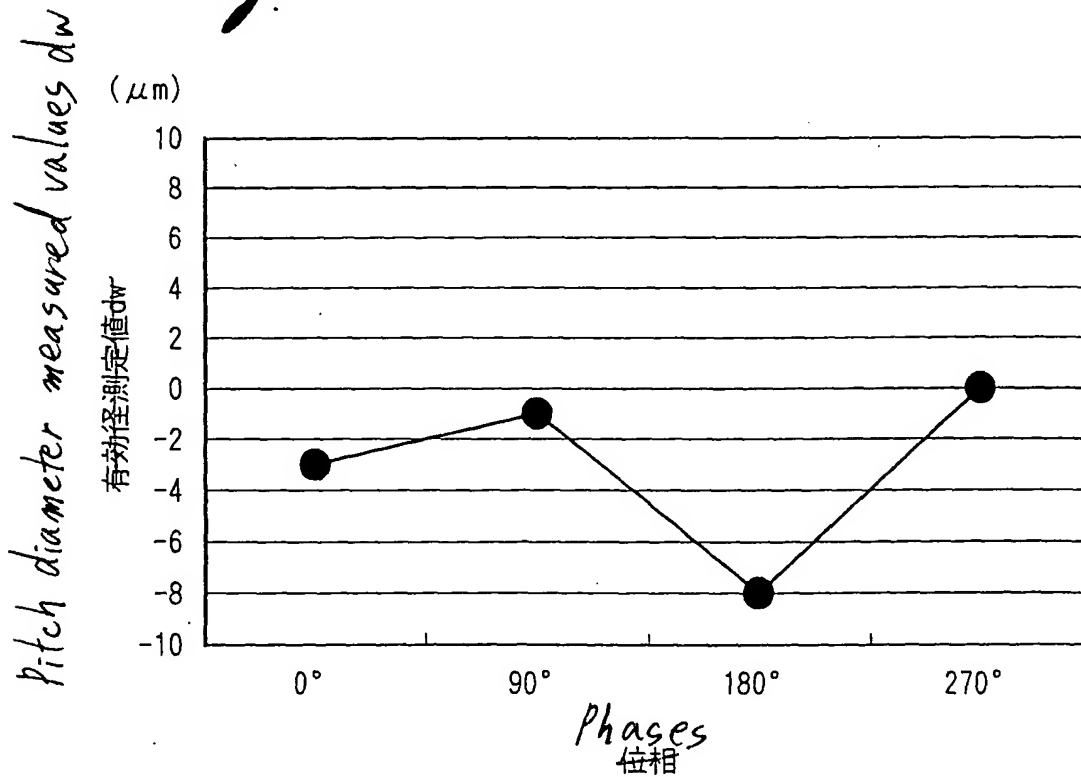
整理番号 = 202134

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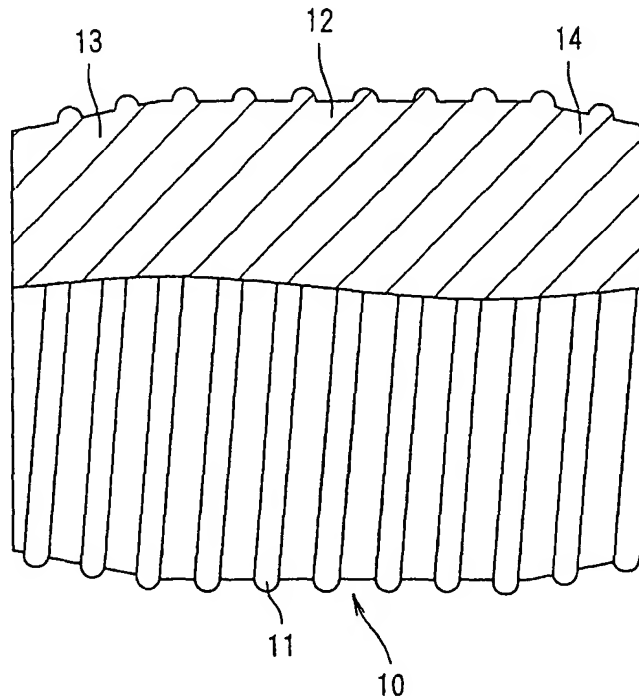
~~図5~~ Fig. 5



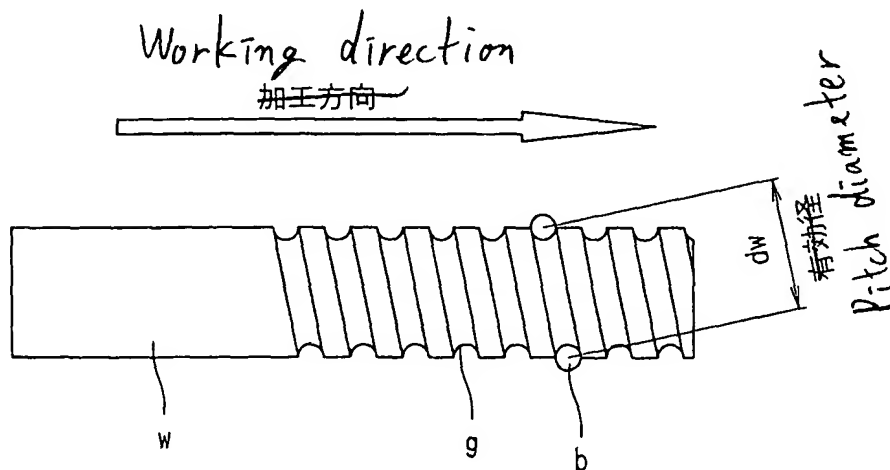
~~図6~~ Fig. 6



~~【図7】~~ Fig. 7



~~【図8】~~ Fig. 8



~~【図9】~~ Fig. 9

